



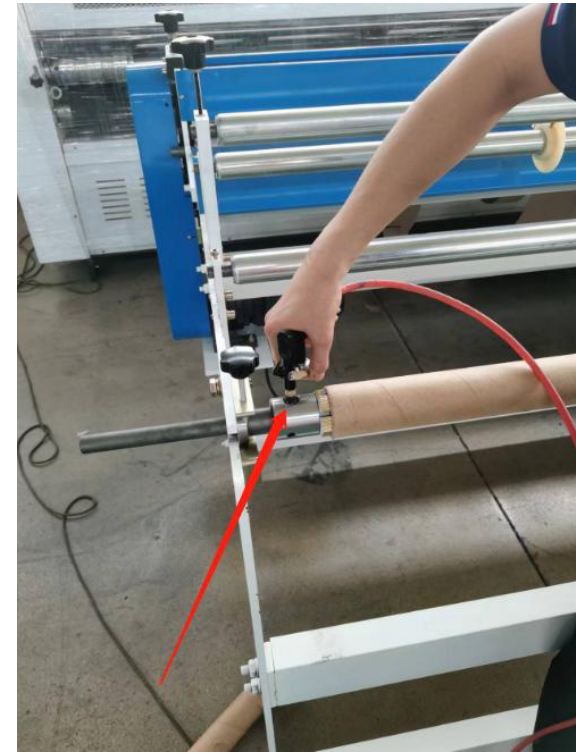
OPERATION MANUAL

Single Face Slitter Rewinder Machine
Model: **JL-1800**

Instruction of Single Face Slitter Rewinder Machine

1) PAPER LOADING

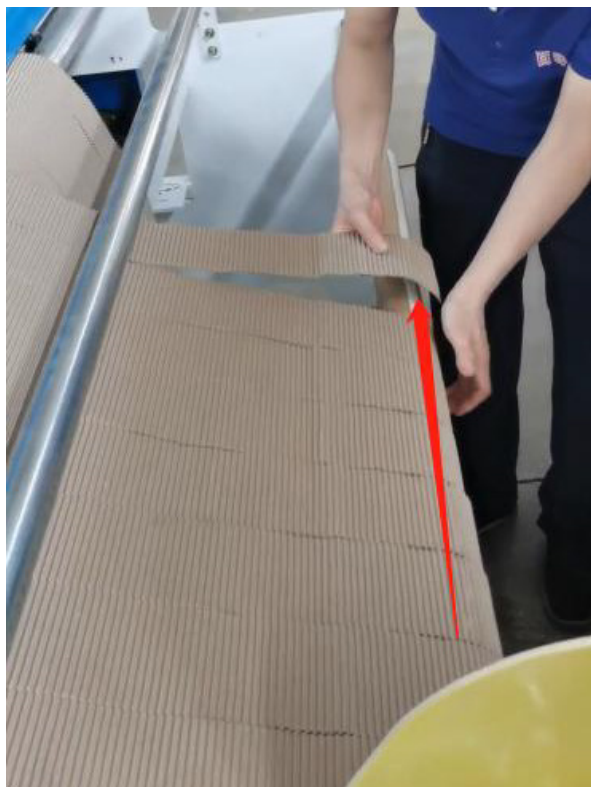
A. Insert the paper roll into the inflation shaft and inflate it to secure it.



B. When removing the paper roll, press this air inlet. Once the paper tube is loose, it can be pulled out.



C. Please refer to the video for the winding method of corrugated paper.



D. Corrugated paper is fixed to the rewinding shaft with tape.

E. There is a difference between the front and rear feed shafts and the receiving shaft. Please note that.

2. OPERATION BUTTON DESCRIPTION.



A. tension regulating switch:

The tension adjustment knob generates tension on the feed shaft, allowing it to rotate smoothly. Choose different values based on the diameter of the paper roll. Usually 0.3-0.5.

B. Slitting switch:

Turn on the paper slitting switch, and the first step is to adjust the speed by operating the knob. Start by slowly increasing your speed.

C. Rewinding switch:

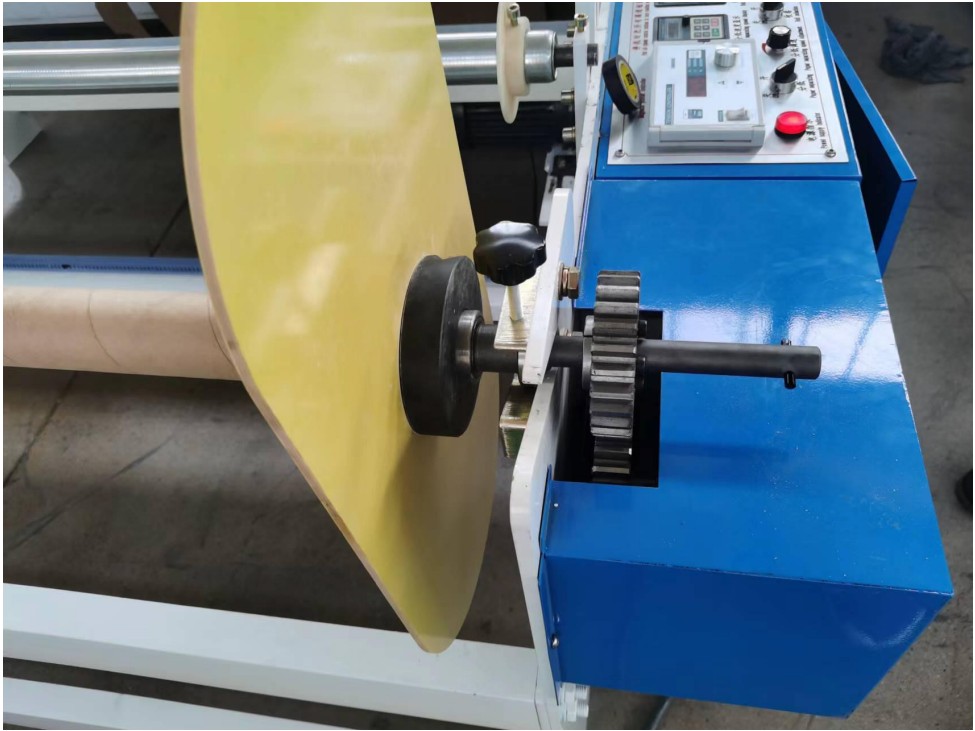
Turn on the rewind switch and operate the knob to adjust the speed. Start by slowly increasing your speed. Synchronize it with the paper separation speed. Only by maintaining the tension of the corrugation can it be less prone to misalignment. As the diameter of the paper roll changes, the speed needs to be adjusted to synchronize with the paper slitting, making it less likely to be too tight or loose.

3. MAINLINE TERMINAL



A. Main power terminal.

4. MORE PICTURES FOR DETAILS







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