

Capítulo 8:

DIAGRAMA ELÉCTRICO

Diagrama Eléctrico No.1

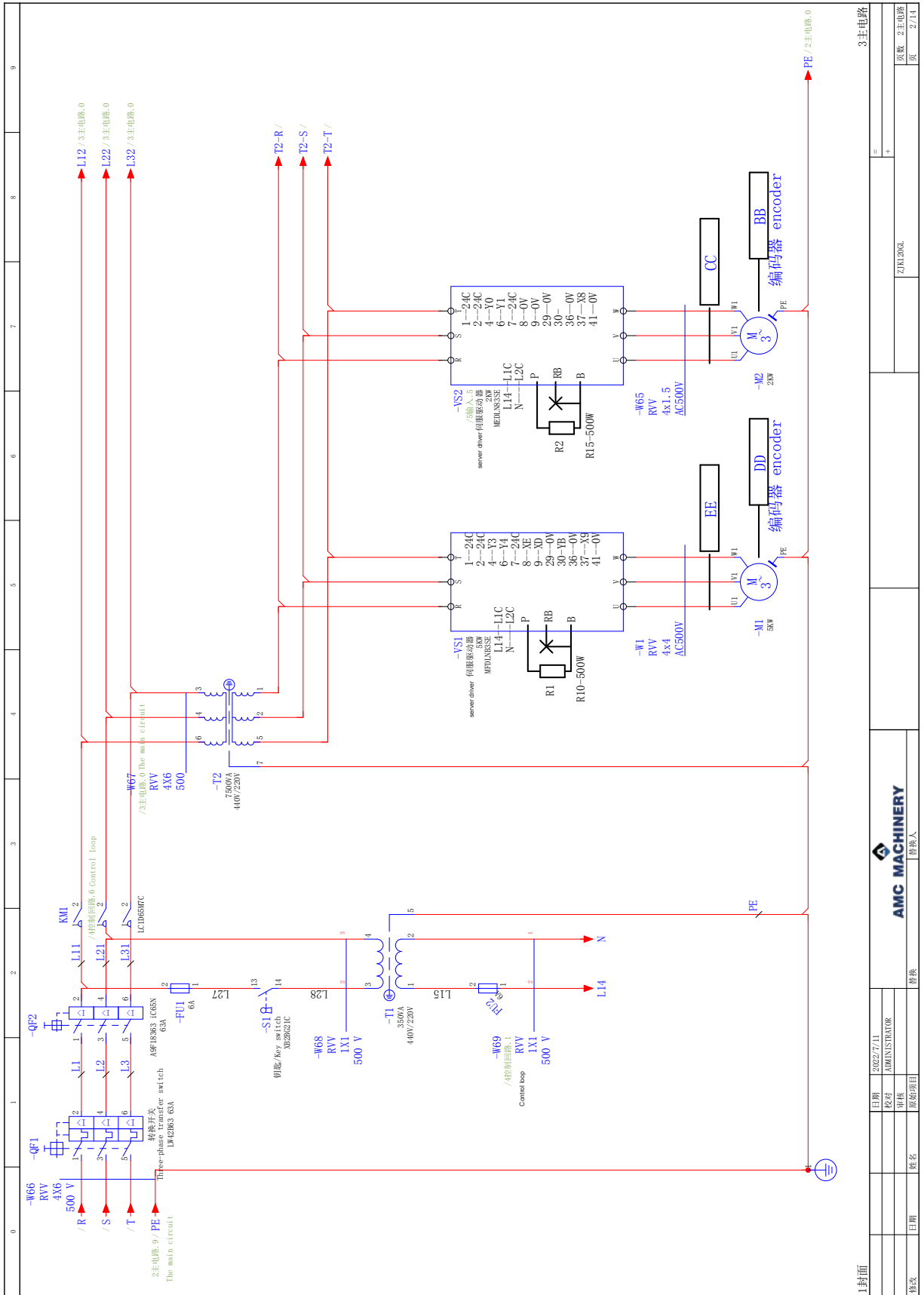


Diagrama Eléctrico No.2

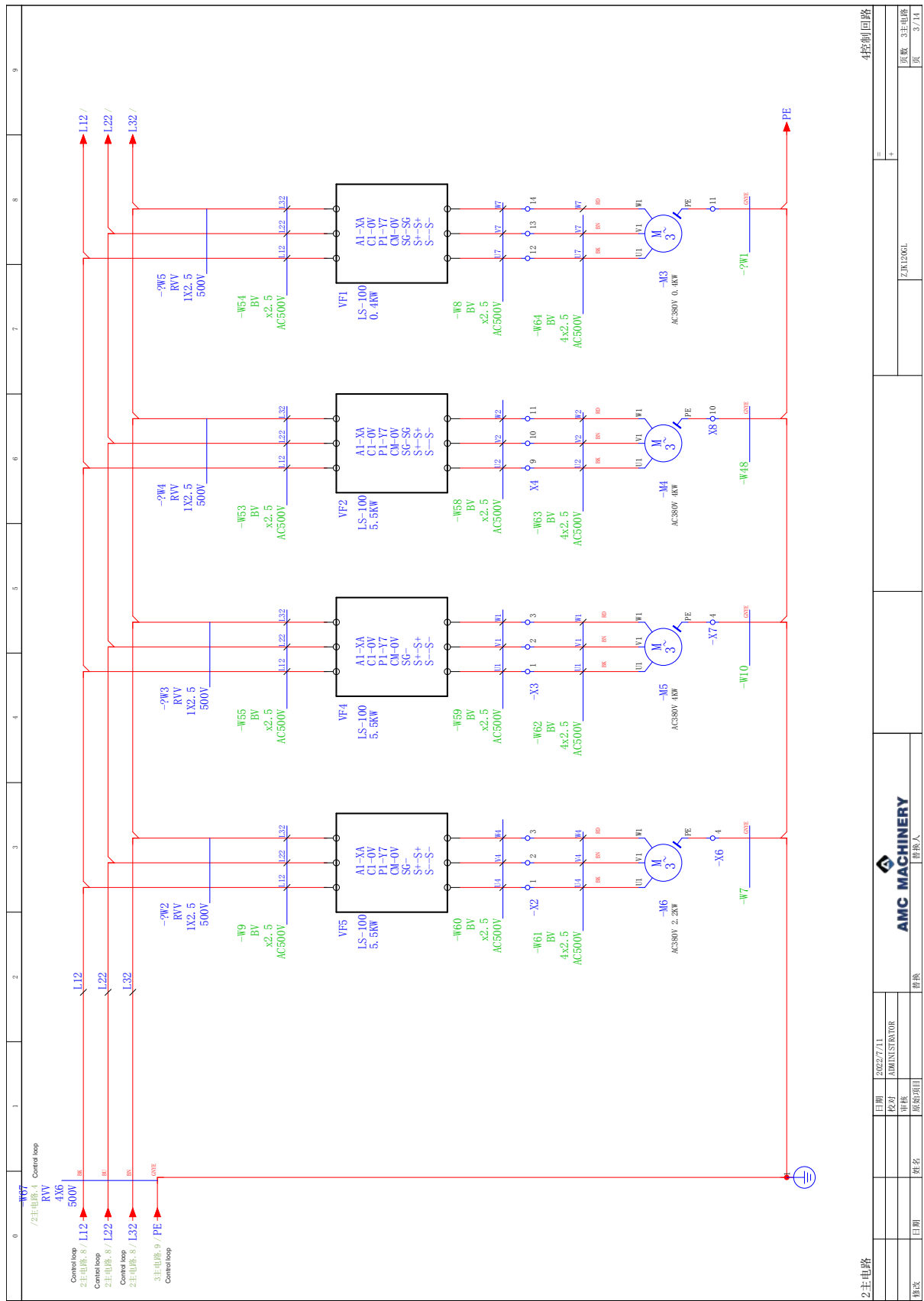
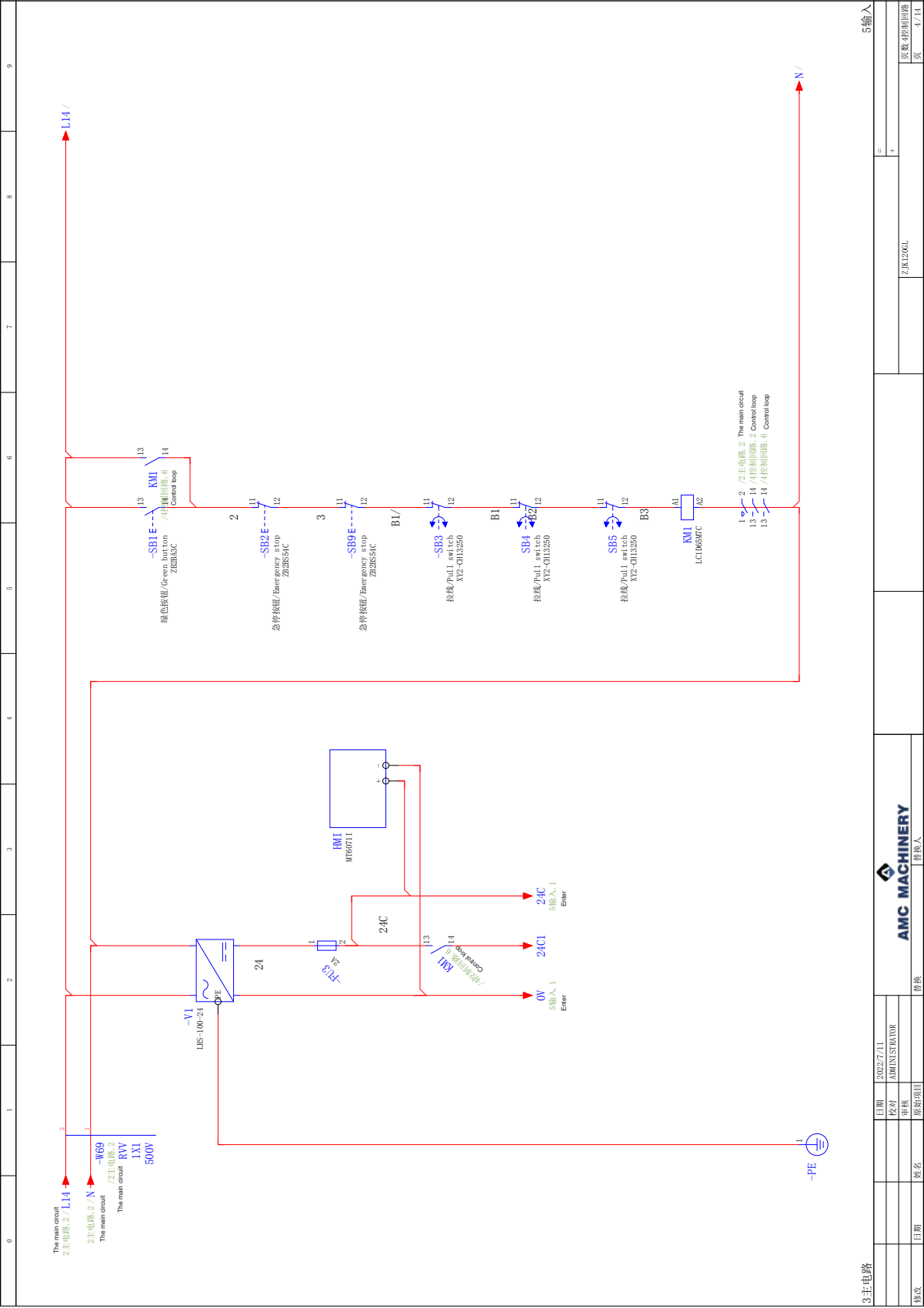


Diagrama Eléctrico No.4



WORD NUMBER	RACK, MODULE NUMBER	UNIT NAME	SIGNAL NAME		INPUT	
			PLC电源	24V		
			PLC电源	0V		
			编码器A相	X1		
			编码器B相	X4		
			收料点动按钮	X3		
			刀原点	X2		
			收料点动按钮	X3		
			Encoder Phase A	X1		
			Encoder Phase B	X4		
			零位光电	X5		
			收料台，计数光电	X6		
			Count the photoelectric	X6		
			强切按钮	X7		
			2.2KW 伺服报警	X8		
			5.5KW 伺服报警	X9		
			变频器报警	XA		
			加速按钮	XB		
			减速按钮	XC		
			前限位	XD		
			后限位	XE		
			收料台，计数光电	XF		

24V 0V 24C

500V TX1 RVV W70

24C 0V

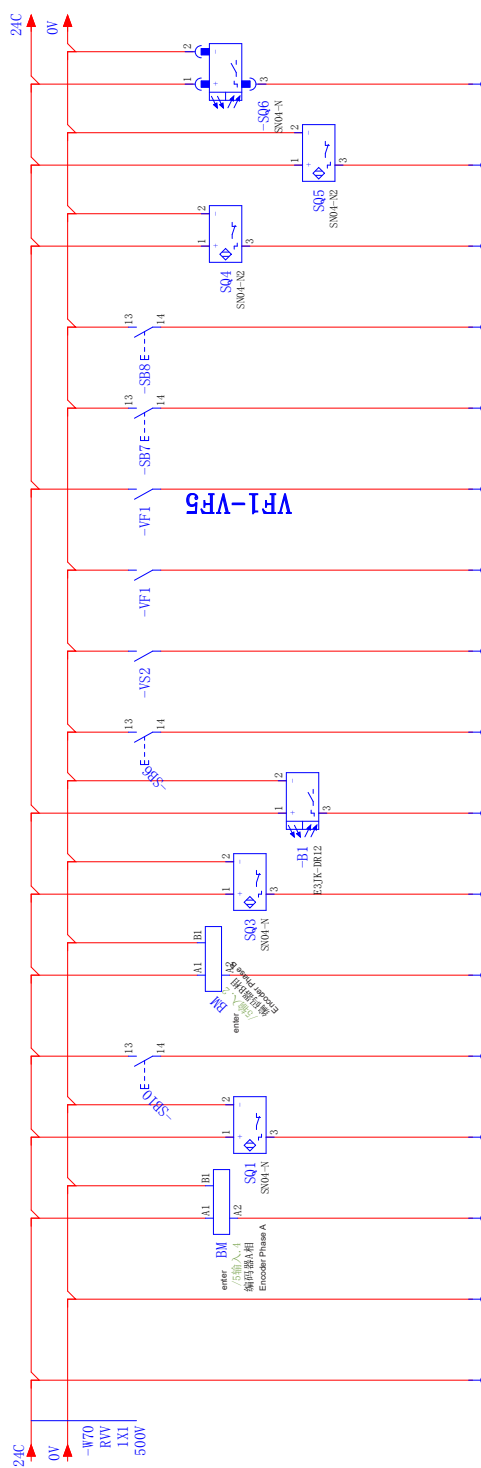
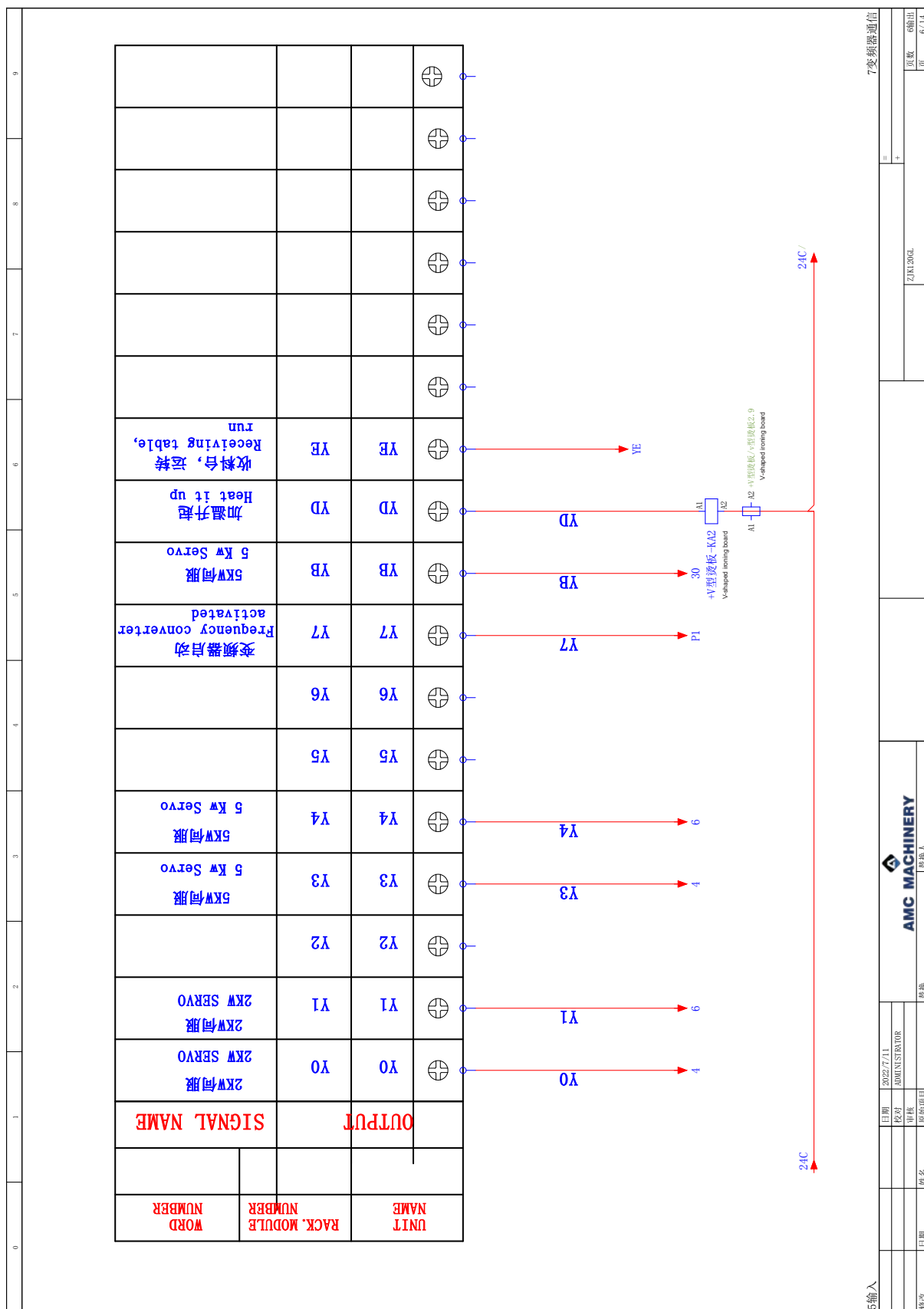


Diagrama Eléctrico No.6





请使用通讯屏蔽电缆
Please use a communication shield cable

Diagrama Eléctrico No.8

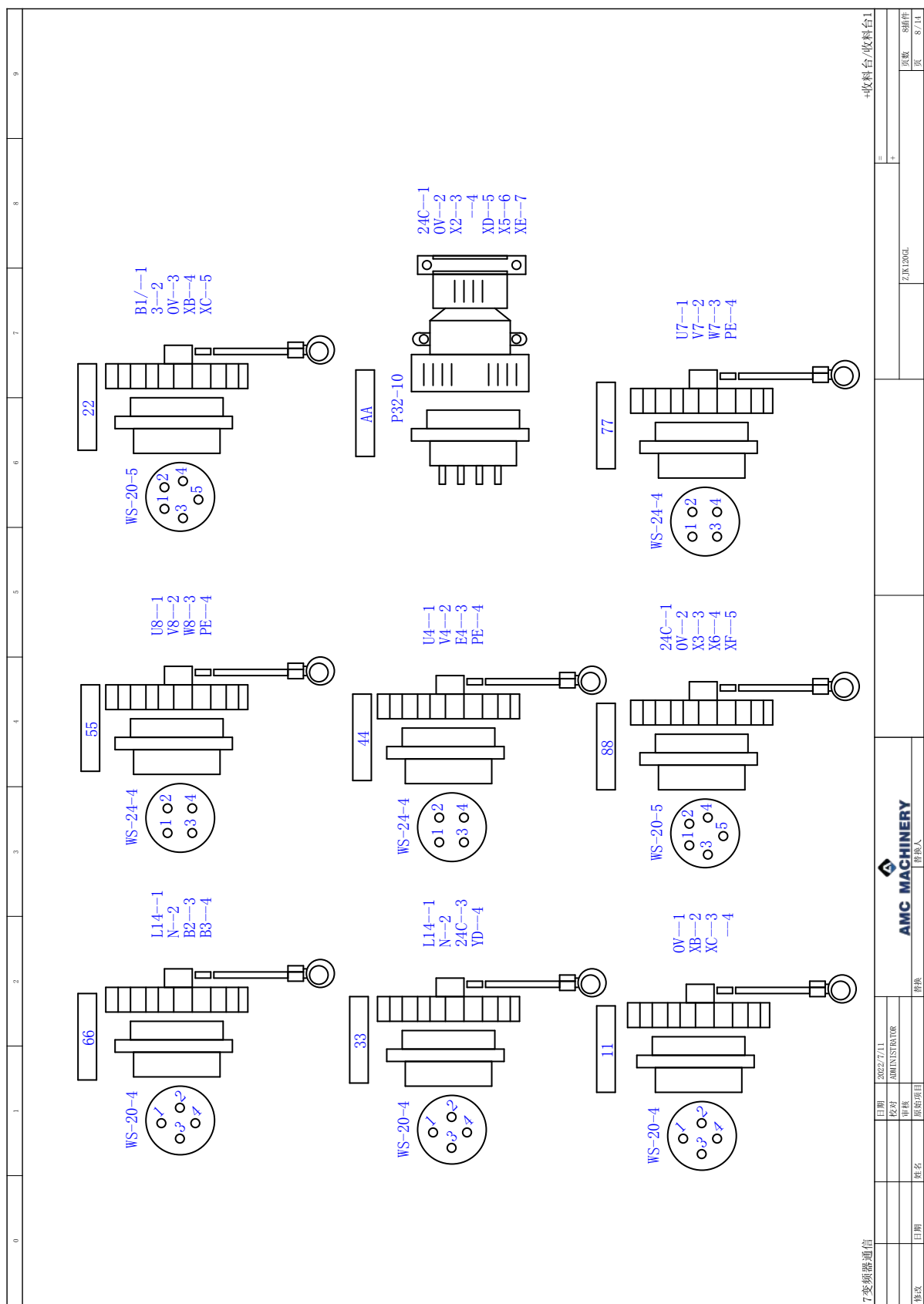


Diagrama Eléctrico No.9

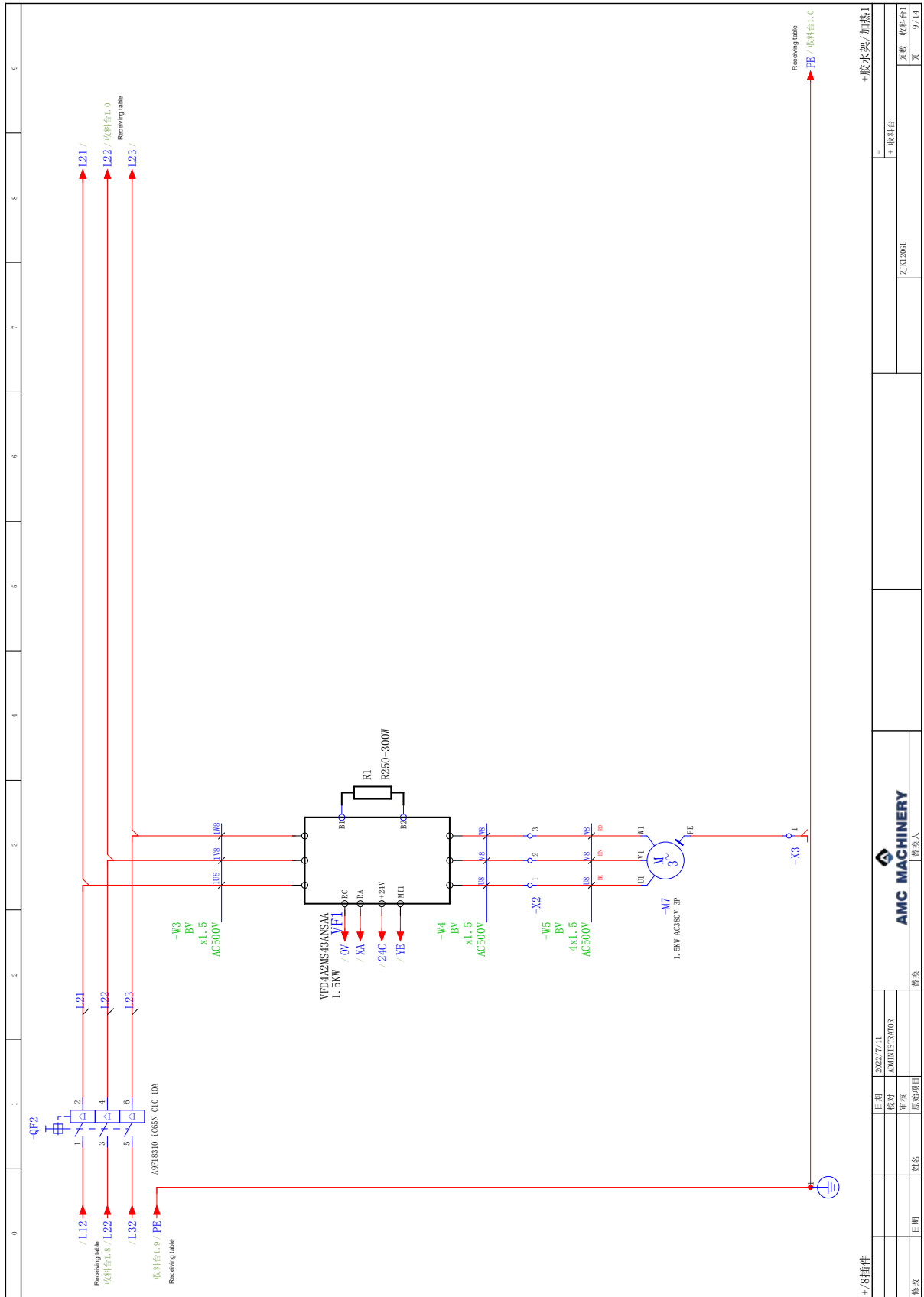


Diagrama Eléctrico No.10

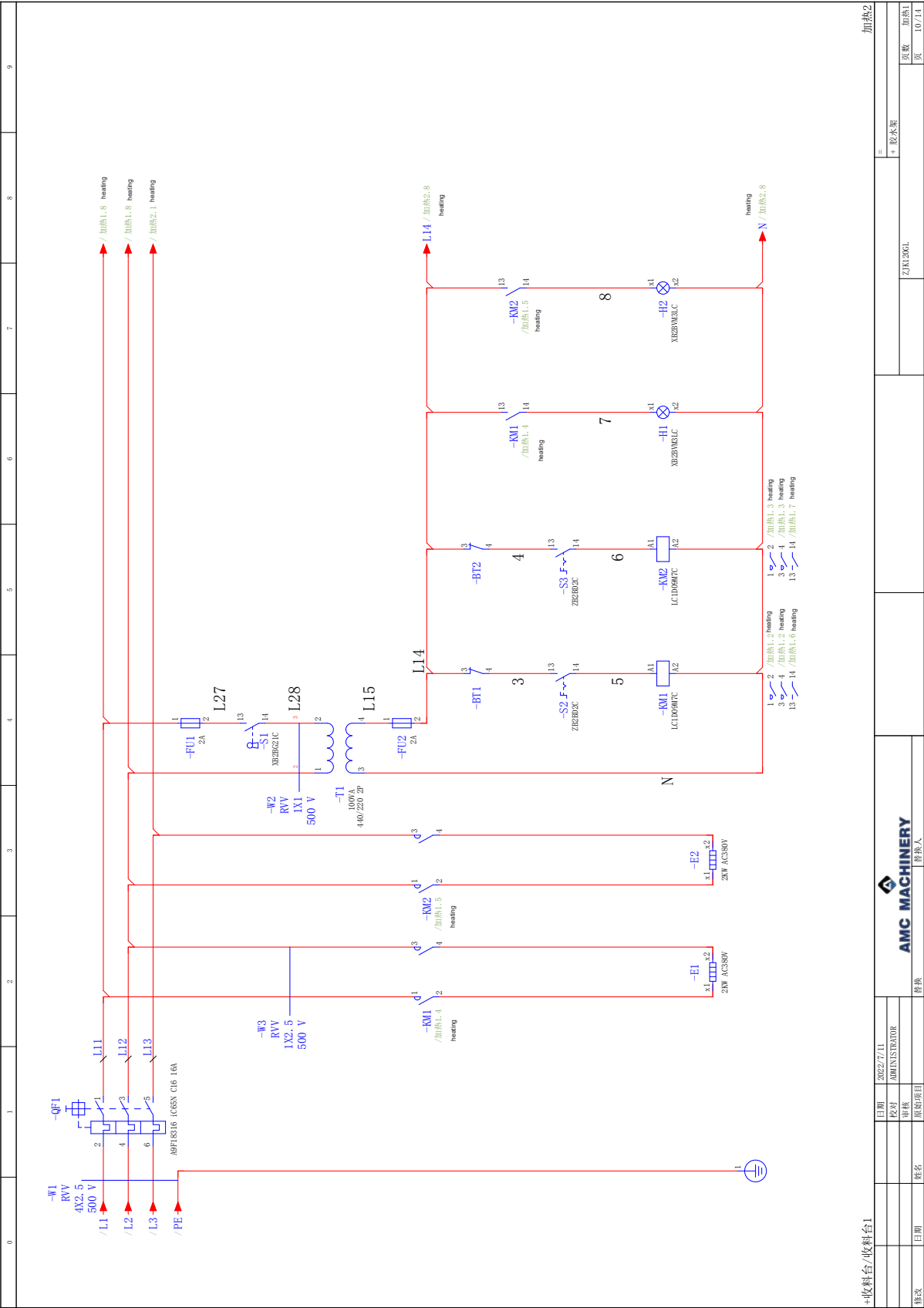


Diagrama Eléctrico No.11

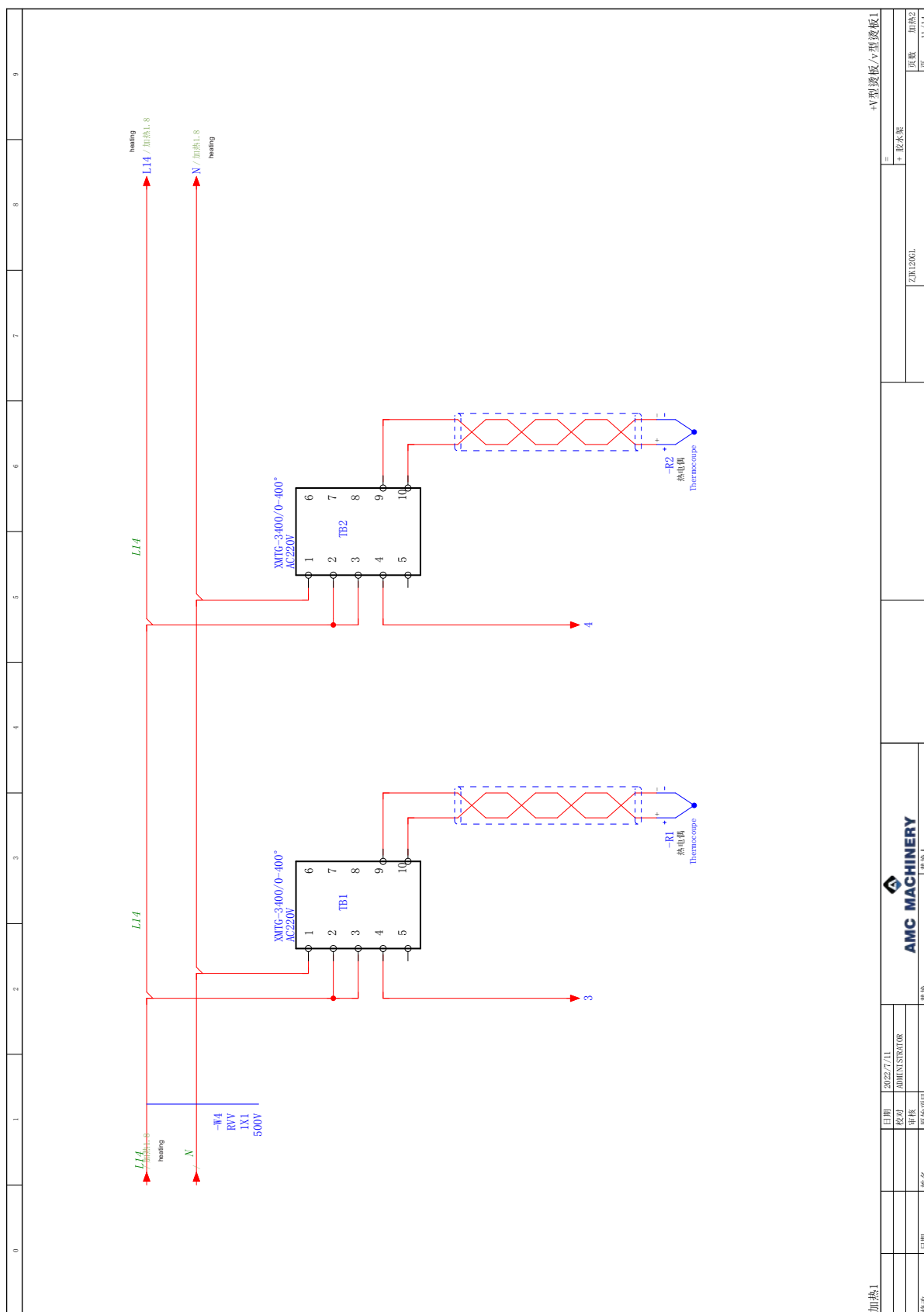
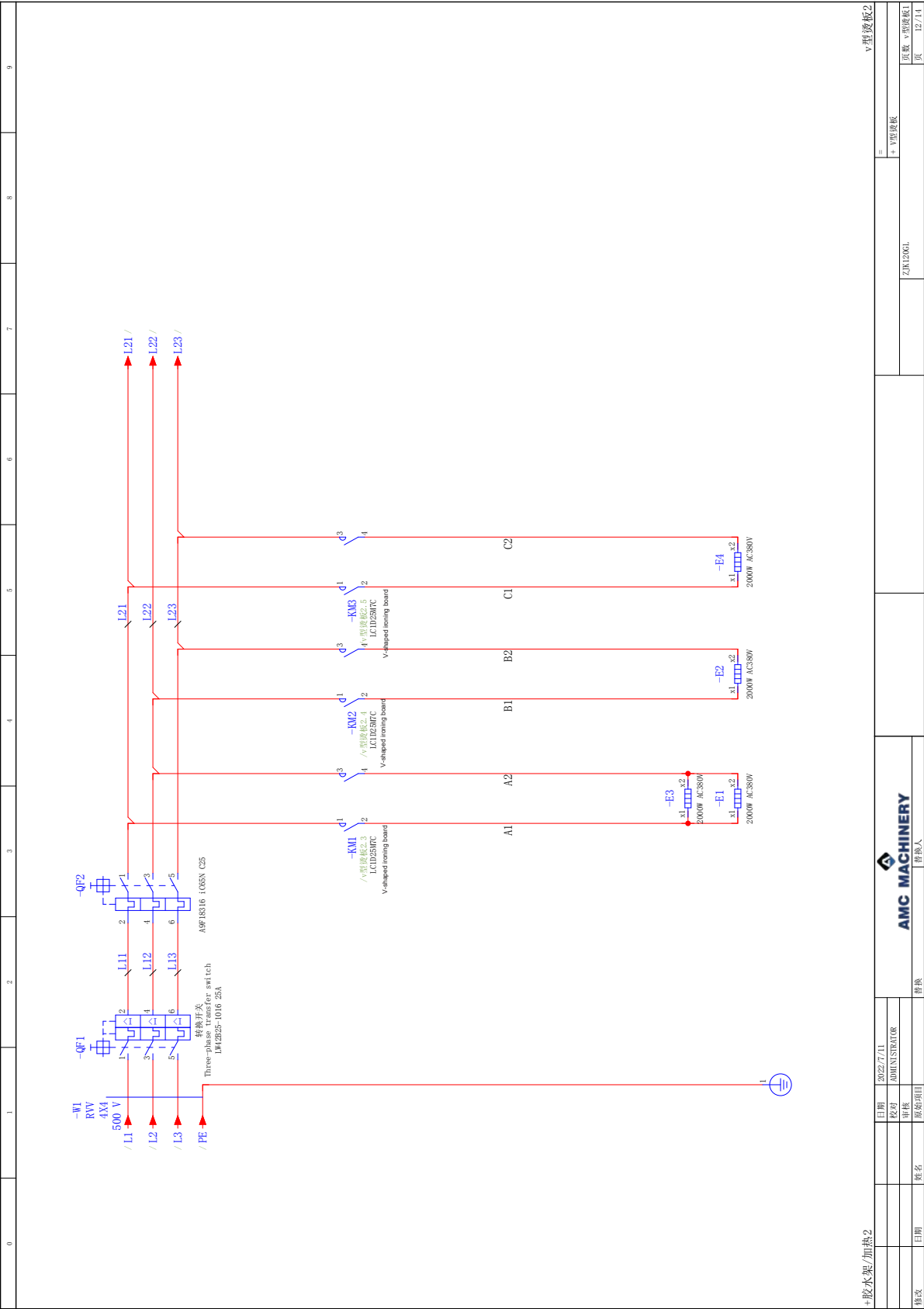


Diagrama Eléctrico No.12



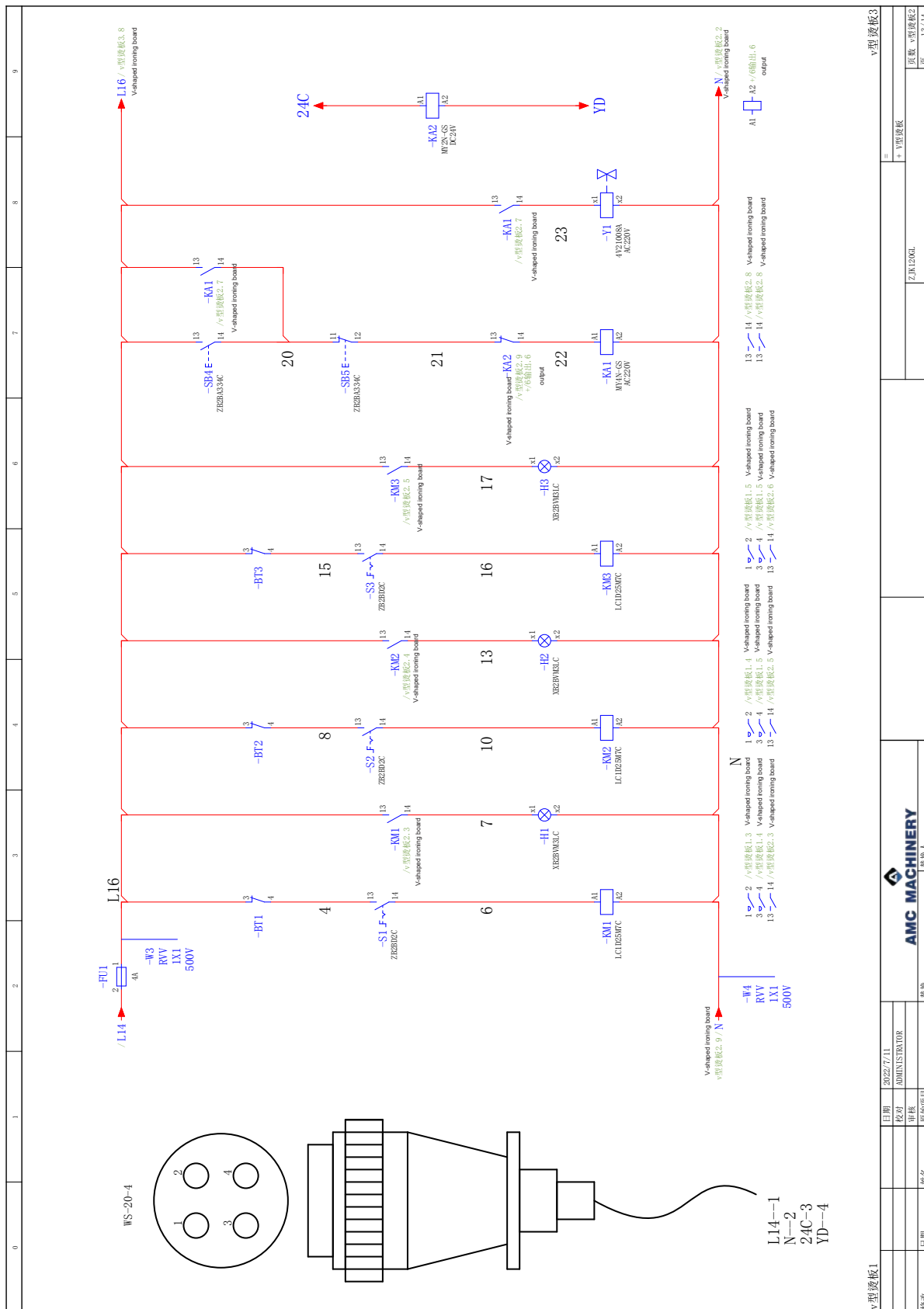


Diagrama Eléctrico No.14

